Taxol Total Synthesis: Preparation of a Chiral Ring A Moiety via **Biomimetic Cyclization and Evaluation of a Tandem Nitrile Oxide** Strategy for Rings B/C¹

L. Alcaraz,[†] J. J. Harnett,[†] C. Mioskowski,^{*,†,‡} T. Le Gall,[‡] Dong-Soo Shin,[§] and and J. R. Falck*,§

Université Louis Pasteur, Laboratoire de Chimie Bio-Organique associé au CNRS, Faculté de Pharmacie – 74 route du Rhin BP 24, F-67401 Illkirch, CEA, CE-Saclay, Service des molécules marquées Bat. 547, Département de Biologie Cellulaire et Moléculaire, F-91191 Gif-sur-Yvette, and Departments of Molecular Genetics and Pharmacology, University of Texas Southwestern Medical Center, Dallas, Texas 75235

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A fully functionalized taxol ring A moiety 7 was efficiently prepared via biomimetic cation-olefin cyclization of chiral geraniol epoxide 2b using SnCl₄ in toluene. Fractional crystallization provided endo-3 (50% yield from 2b) that was converted to aldehyde 5 by stereospecific epoxidation, secondary alcohol protection, and PCC oxidation. NaOMe-mediated ring opening secured enal 6. Addition of lithium dithiane to $\mathbf{6}$ at low temperature provided $\mathbf{7}$ as the sole product in good yield. A tandem nitrile oxide cycloaddition strategy for creating the remaining B/C carbocycles as well as key functionality present in both rings was validated, in part, by cyclization of 14 to tricyclic isoxazoline 15.

Introduction

The promising clinical performance² and unique molecular architecture of taxol (1) have evoked a vast array of synthetic options³ for its total synthesis.⁴ The most efficient of these exploit a convergent strategy utilizing a functionalized ring A equivalent upon which the remaining carbon skeleton is appended. Notable examples include ring A constructs arising from chiral terpenoids,⁵ carbohydrates,⁶ Diels-Alder adducts,⁷ isoprenoids,⁸ aldol products,⁹ and other inventive annulation strategies.¹⁰ Our approach to 1, outlined retrosyntheti-

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cally in Scheme 1, relies upon tandem nitrile oxide cycloadditions to elaborate the basic taxol ring system starting from a protected ring A synthon. Herein, we describe the concise, stereocontrolled preparation of a suitable ring A intermediate utilizing a readily accessible and inexpensive chiral precursor¹¹ and report on our progress toward an asymmetric total synthesis of 1 exploiting [3 + 2]-cycloaddition methodology.

Despite the appeal of biomimetic, cation-olefin cyclizations of polyisoprenoids,^{12,13} such annulations have not proven to be broadly useful on a preparative scale, especially when initiated by Brönsted- or Lewis acidcatalyzed oxirane openings. Pinacol rearrangement to the corresponding carbonyl and/or halohydrin formation are often competitive compared to cyclization at car-

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⁺ Université Louis Pasteur.

[‡] CEA Saclay. [§] UT Southwestern.

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bon.^{14,15} Ring closures which are terminated by deprotonation are further complicated by the accumulation of protic acids during the reaction as well as a general lack of positional control resulting in unproductive mixtures of regioisomeric olefins.¹⁶

In the case of geraniol epoxide 2a, a review of the literature suggests that, among other parameters, the nature of the C(1)-alcohol substituent and the choice of catalyst play significant roles in determining the product distribution.^{13,15,17} Accordingly, a systematic examination was conducted to optimize the yield of monocyclic diol 3 from chiral 2 which was derived from geranyl acetate by Sharpless asymmetric dihydroxylation (AD-mix- α , 90%) ee), selective mesylation, and closure to the oxirane as described by Vidari et al.¹⁸ The best cyclization conditions utilized a 0.17 M solution of TMS ether 2b and SnCl₄ (0.5 equiv) in toluene at 0 °C for 0.5 h (Scheme 2). Chromatographic purification on SiO_2 gave 3 as an *ca*. 85:15 endo/exo-olefin mixture. Fractional crystallization of the mixture conveniently afforded the pure endoisomer (50% from **2b**). In practice, the cyclization could be conducted on a multigram scale without appreciable loss of efficiency. Under the above conditions, 2a and its acyl esters generated complex product mixtures including cyclic ether 8, chlorohydrin 9, and ketone 10 in varying amounts. Alternative catalysts, inter alia, BF₃·Et₂O, TiCl₄, MeAlCl₂, Me₂AlCl, and H₃PO₄, proved inferior. Interestingly, the tert-BuMe₂Si analog of 2b gave rise to 3 using $SnCl_4$ in almost the same yield as **2b**. This is consonant with the observations of Corey *et*

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al.¹⁹ and suggests that the R₃Si group may be widely beneficial in cation-olefin cyclizations of this type.



Oxidation of 3 (endo-isomer) with 3-chloroperbenzoic acid in CH₂Cl₂ gave a single epoxide 4a in excellent yield. Analogous epoxidations of the primary acetate or TBDMS ether, secondary TBDMS ether, or bis-acetate of 3 resulted in mixtures of α/β -epoxides²⁰ and cogently demonstrated the role of both alcohols in directing the approach of the reagent. A series of conventional protection/deprotection steps converted 4a to 4d in good yield via acetate 4b (>99% ee via NMR analysis of Mosher's ester), silylation to 4c, and deacetylation using K₂CO₃. Pyridinium chlorochromate (PCC) oxidation of 4d, moderated by NaOAc, furnished aldehyde 5 as a white solid

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from which γ -hydroxy enal **6** was obtained by facile epoxide opening mediated by NaOMe. Low-temperature addition of lithium dithiane to **6** provided adduct **7** as the sole product which was provisionally assigned the *S* stereochemistry at C(10) (taxol numbering) on the basis of the CD of the corresponding *p*-bromobenzoate²¹ and is consistent with attack from the less hindered carbonyl face (Cram addition). This result was unexpected in light of the poor stereospecificity observed during addition of a closely related cyclohexenyl anion to aldehydes.^{7f}

To partially validate the global strategy embodied in Scheme 1, the readily available ring A model compound 11^{7e} was combined with the lithium anion of *O*-(*tert*butyldiphenylsilyl)-*cis*-5-methyl-4-hepten-6-yn-1-ol (18) in the presence of LiBr²² at -78 °C (Scheme 3). LAH reduction of the adduct in refluxing THF generated the *trans,cis*-diene and simultaneously desilylated the primary alcohol affording diol 12. Aldehyde 13, obtained from 12 by Swern oxidation, was converted to oxime 14 by standard treatment with hydroxylamine hydrochloride. Subsequent sodium hypochlorite oxidation of 14 and *in situ* [3 + 2]-cycloaddition of the intermediate nitrile oxide resulted in closure of ring C furnishing tricyclic isoxazoline 15 as a chromatographically separable 4:1 mixture of diastereomers in 46% combined yield.

Access to acetylene 18 was easily gained from commercial cis-3-methyl-2-penten-4-yn-1-ol (16) via ester 17 by alcohol/bromide interchange and displacement with the lithium salt of *tert*-butyl acetate (Scheme 4). LiAlH₄ reduction of 17 in Et₂O and silylation completed the sequence in ca. 58% overall yield from 16.

In summary, we have established an efficient route to a fully functionalized, chiral taxol ring A precursor based on a biomimetic cation—olefin cyclization of an inexpensive geraniol silyl ether derivative. Additionally, we have described the foundation for a tandem nitrile oxide





cyclization strategy for the further elaboration²³ of both the carbon skeleton and key functionalities present in the remainder of the target molecule.

Experimental Section

General. Chromatography, elemental analyses, and routine laboratory manipulations were as previously described.²⁴ Melting points are uncorrected. The Midwest Center for Mass Spectrometry provided high-resolution mass spectra. All reactions were conducted under an inert atmosphere.

(R)-6,7-Epoxygeranyl Trimethylsilyl Ether (2b). Chlorotrimethylsilane (19.14 g, 176.2 mmol) was added dropwise to a solution of $\mathbf{2a}^{13}(20 \text{ g}, 117.5 \text{ mmol})$ and triethylamine (65.4 mL, 470.0 mmol) in Et₂O (600 mL) at 0 °C. After 3 h at room temperature, the precipitated salt was removed by filtration through a pad of Celite, and the filtrate was concentrated in vacuo. The residue was distilled (58 °C, 0.03 mmHg) to afford **2b** (27.9 g, 98%) as a colorless liquid: $[\alpha]^{23}_{D} + 2.3 (c \ 2.5, CHCl_3);$ ¹H NMR (200 MHz, CDCl₃) δ 0.11 (s, 9H), 1.24 and 1.28 (2 s, 6H), 1.69 (s, 3H), 1.57–1.72 (m, 2H), 2.13 (q, J = 7.0 Hz, 2H), 2.69 (t, J = 6.0 Hz, 1H), 4.13 (d, J = 6.5 Hz, 2H), 5.34 (t, J =6.5 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ -0.6, 16.0, 16.5, 24.6, 26.9, 35.9, 58.0, 59.1, 63.7, 124.2, 136.4; IR (neat) 2959, 2926, 2871, 1671, 1456, 1378, 1250, 1063, 877, 840 cm⁻¹; MS (CI/ NH₃) m/z (rel %) 260 [(M + NH₄)⁺, 45], 204 (16), 169 (15), 153 (100), 135 (12).

3(S)-(Hydroxymethyl)-2,2,4-trimethylcyclohex-3-en-1(R)-ol (endo-3). A solution of tin(IV) chloride (1 M in dichloromethane, 10.3 mL, 10.3 mmol; Aldrich Chem. Co.) was diluted with toluene (20 mL) and then added dropwise over 30 min to a vigorously stirring, 0 °C solution of 2b (5 g, 20.6 mmol) in toluene (120 mL). After 1 h at 0 °C, a saturated solution of NH₄Cl (50 mL) was added and the mixture was extracted with Et₂O (3 \times 100 mL). The combined organic extracts were washed with saturated brine (50 mL) and dried over MgSO₄. The residue was purified by silica gel chromatography to give the relatively nonpolar bicyclic ether 8 (526 mg, 15%) as a colorless oil and the more polar diol 3 (2.3 g, 66%; 85/15 endo/exo-olefin mixture) as a colorless, viscous oil. Fractional crystallization (hexane/ether, 1:1) afforded pure endo-3 (1.75 g, 50% overall yield) as a white solid (mp 113-114 °C): $[\alpha]^{23}_{D}$ +45.8° (c 1.93, CHCl₃); TLC (SiO₂) $R_f \sim 0.28$ (hexane/AcOEt, 2:3); ¹H NMR (200 MHz, CDCl₃) δ 0.95 and 1.10 (2 s, 6H), 1.75 (s, 3H), 1.70-1.80 (m, 1H), 2.00-2.22 (m, 1H), 2.28-2.52 (m, 1H), 3.39 (d, J = 4.5 Hz, 1H), 3.75 (d, J =2.6 Hz, 2H), 5.45–5.58 (m, 1H); ¹³C NMR (50 MHz, CDCl₃) δ 22.4, 24.2, 28.4, 31.9, 36.9, 50.8, 58.4, 70.9, 120.0, 131.4; IR (KBr) 3228, 2959, 2912, 2885, 1471, 1450, 1385, 1079, 908 cm⁻¹; MS (CI/NH₃) m/z (rel %) 188 [(M + NH₄)⁺, 19], 171 (100), 153 (69), 135 (19). Anal. Calcd for C₁₀H₁₈O₂: C, 70.55; H, 10.66. Found: C, 70.72; H, 10.41.

3(R)-(Hydroxymethyl)-4(R),5(S)-oxido-2,2,4-trimethylcyclohexan-1(R)-ol (4a). To a solution of diol 3 (3.00 g, 17.62 mmol) in dichloromethane (30 mL) was added 3-chloroperoxybenzoic acid (4.78 g, 19.38 mmol; 75% grade) in one portion. After the mixture was stirred for 2 h, saturated aqueous

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NaHCO₃ (20 mL) was added and the mixture was extracted with dichloromethane (3 × 20 mL). The combined organic layers were washed with brine (20 mL), dried over MgSO₄, and evaporated to give epoxide **4a** (3.22 g, 98%) as a colorless oil: $[\alpha]^{23}{}_{\rm D}-5.0^{\circ}$ (c 1.6, CHCl₃); TLC (SiO₂) R_f = 0.41 (AcOEt); ¹H NMR (200 MHz, CDCl₃) δ 0.95 and 1.10 (2 s, 6H), 1.75 (s, 3H), 1.70–1.80 (m, 1H), 2.00–2.22 (m, 1H), 2.28–2.52 (m, 1H), 3.39 (d, J = 4.75 Hz, 1H), 3.75 (d, J = 2.6 Hz, 2H), 5.45–5.58 (m, 1H); ¹³C NMR (50 MHz, CDCl₃) δ 22.4, 24.2, 28.4, 31.9, 36.9, 50.8, 58.4, 70.9, 120.0, 131.4; IR (neat) 3386, 2966, 2932, 2881, 1654, 1446, 1382, 1098, 1051, 1000 cm⁻¹; MS (CLNH₃) m/z (rel %) 204 [(M + NH₄)⁺, 100], 186 (67), 174 (23), 169 (85), 156 (99). Anal. Calcd for C₁₀H₁₈O₃: C, 64.49; H, 9.74. Found: C, 64.34; H, 9.49.

3(R)-[(Acetyloxy)methyl]-4(R),5(S)-oxido-2,2,4-trimethylcyclohexan-1(R)-ol(4b). To a room temperature solution of epoxide 4a (2.0 g, 10.73 mmol) and DBU (408 mg, 2.70 mmol) in dry benzene (20 mL) was added N-acetylimidazole (1.3 g, 11.81 mmol) by portions over a period of 30 min. All volatiles were removed in vacuo and the residue was purified by silica gel chromatography (hexane/EtOAc, 1:1) to give acetate **4b** (85–95%) as a white solid (mp 29–31 °C): $[\alpha]^{23}$ _D +41.8° (c 3.3, CHCl₃), TLC (SiO₂) $R_f = 0.47$ (hexane/AcOEt, 2:3); ¹H NMR (200 MHz, CDCl₃) δ 0.88 (s, 3H), 1.06 (s, 3H), 2.05 (s, 1H), 1.90 (part X of an ABX system, t, J = 6.1 Hz, 1H), 2.05 (s, 3H), 2.15-2.19 (m, 2H), 3.10-3.22 (m, 2H), 4.34 (part B of an ABX system, $J_{AB} = 11.4$ Hz, $J_{BX} = 7.2$ Hz, 1H), 4.47 (part A of an ABX system, $J_{AB} = 11.4 \text{ Hz}$, $J_{AX} = 5.1 \text{ Hz}$, 1H); ¹³C NMR (50 MHz, CDCl₃) & 21.1, 22.9, 24.9, 28.2, 28.7, 35.7, 46.2, 59.6, 60.4, 63.8, 73.9, 170.6; IR (KBr) 3510, 2968, 2934, 1739, 1437, 1386, 1367, 1240, 1047 cm⁻¹; MS (CI/NH₃) m/z (rel %) 246 [(M + NH₄)⁺, 100], 229 (94), 211 (13), 186 (15), 169 (24), 168 (19), 151 (16). Anal. Calcd for $C_{12}H_{20}O_4{:}$ C, 63.14; H, 8.83. Found: C, 63.34; H, 8.84. The optical purity of 4b was determined to be >99% by ¹H NMR analysis of the (R)-(+)-MTPA (Mosher) ester of the C(1)-alcohol which displayed a triplet at δ 4.70 and a singlet at 3.47; racemic **4b** showed triplets at δ 4.60 and 4.70 ppm (-COOCH-) and singlets at 3.47 and 3.65 (MeO-).

 $1(R) \cdot [[(1', 1'-Dimethylethyl)dimethylsilyl]oxy] \cdot 3(R) \cdot$ [(acetyloxy)methyl]-4(R),5(S)-oxido-2,2,4-trimethylcyclohexane (4c). A solution of 4b (1.2 g, 5.23 mmol), diisopropylethylamine (1.30 mL, 15.26 mmol) and 4-(dimethylamino)pyridine (64 mg, 0.52 mmol) in DMF (2 mL) was mixed with tert-butyldimethylsilyl chloride (1.02 g, 6.80 mmol) at room temperature. After 24 h at 45 °C, saturated aqueous NH₄Cl solution (5 mL) was added, and the mixture was extracted with EtOAc (3 \times 10 mL). The combined organic extracts were washed with water (10 mL), brine (10 mL), dried over MgSO₄, filtered, and concentrated in vacuo. The residue was purified by silica gel chromatography (hexane/EtOAc, 7:3) to give 4c (1.59 g, 89%) as a colorless oil: $[\alpha]^{23}_{D}$ +9.8° (c 1.6, CHCl₃); TLC $(\tilde{SiO}_2) R_f = 0.74$ (hexane/AcOEt, 1:1); ¹H NMR (200 MHz, CDCl₃) & 0.02 (s, 3H), 0.06 (s, 3H), 0.90 and 0.92 (2 s, 15 H), 1.38 (s, 3H), 1.80 (t, J = 7.4 Hz, 1H), 2.02 (dd, J = 6.3 and 4.5Hz, 2H), 2.07 (s, 3H), 2.83–2.86 (m, 1H), 3.30 (t, J = 5.5 Hz, 1H), 4.43 (d, J = 7.4 Hz, 2H); ¹³C NMR (50 MHz, CDCl₃) δ 170.9, 73.6, 64.3, 58.8, 58.0, 46.6, 36.6, 30.3, 27.3, 25.7 (3 C), 24.9, 21.2, 20.4, 17.9, -4.3, -5.0; IR (neat) 2957, 2930, 2885, 2857, 1741, 1472, 1388, 1364, 1252, 1115, 1081, 1018, 884, 838, 775 cm⁻¹; MS (CI/NH₃) m/z (rel %) 360 [(M + NH₄)⁺, 100], 343 (89), 283 (45), 168 (17), 151 (12). Anal. Calcd for $C_{18}H_{34}O_{4}\text{--}$ Si: C, 63.11; H, 10.0. Found: C, 63.24; H, 9.93.

1(R)-[[(1',1'-Dimethylethyl)dimethylsilyl]oxy]-3(R)-(hydroxymethyl)-4(R),5(S)-oxido-2,2,4-trimethylcyclohexane (4d). To a solution of 4c (500 mg, 1.46 mmol) in anhydrous methanol (5 mL) was added K₂CO₃ (303 mg, 2.19 mmol). After 1 h, water (5 mL) was added and the methanol was removed *in vacuo*. The aqueous solution was extracted with AcOEt (3 × 7 mL) and the combined organic extracts were washed with brine (5 mL), dried over MgSO₄, filtered, and concentrated *in vacuo*. The residue was purified by silica gel chromatography (hexane/EtOAc, 1:1; $R_f = 0.56$) to give 4d (453 mg, 98%) as a colorless oil: $[\alpha]^{23}_{D} - 11.3^{\circ}$ (c 0.8, CHCl₃); ¹H NMR (200 MHz, CDCl₃) δ 0.04 (s, 3H), 0.08 (s, 3H), 0.90 (s, 9H), 0.93 (s, 3H), 0.97 (s, 3H), 1.43 (s, 3H), 1.69 (part X of a

ABX system, dd, J = 5.7 and 3.6 Hz, 1H), 2.10–2.00 (m, 2H), 2.95–2.90 (m, 1H), 3.32 (t, J = 5.2 Hz, 1H), 3.96 (part B of an ABX system, $J_{AB} = 11.2$ Hz, $J_{BX} = 5.7$ Hz, 1H), 4.05 (part A of a ABX system, $J_{AB} = 11.2$ Hz, $J_{AX} = 5.7$ Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ –5.0, -4.3, 15.5, 21.0, 24.6, 28.8 (3C), 28.4, 30.2, 36.8, 49.1, 61.0, 73.8; IR (neat) 3414, 2958, 2929, 2883, 2857, 1472, 1387, 1362, 1257, 1099, 1005, 885, 836, 775 cm⁻¹; MS (CL/NH₃) m/z (rel %) 318 [(M + NH₄)⁺, 16], 301 (100), 283 (20), 270 (28), 253 (33), 186 (20); HRMS calcd for C₁₆H₃₂O₃Si m/z 300.2121, found m/z 300.2133.

3(R)-[[(1',1'-Dimethylethyl)dimethylsilyl]oxy]-5(R), 6(S)-oxido-2,2,6-trimethylcyclohexan-1(R)-carboxaldehyde (5). PCC (545 mg, 2.53 mmol) and NaOAc (31 mg, 0.38 $\,$ mmol) were suspended in anhydrous dichloromethane (5 mL). After 5 min, a solution of alcohol 4d (400 mg, 1.26 mmol) in dichloromethane (1 mL) was added in one portion. After 3 h at room temperature, Et₂O (20 mL) was added and the solution stirred vigorously for 1 h. The salts were removed by filtration through a pad of Celite/florisil and the solvent concentrated under vacuum. The residue was purified by silica gel chromatography (hexane/EtOAc, 7:3; $R_f = 0.43$] to give aldehyde **5** (323 mg, 86%) as a white solid (mp 74–76 °C); $[\alpha]^{23}_{D}$ +52.1° (c 1.0, CHCl₃); ¹H NMR (200 MHz, CDCl₃) δ 0.02 and 0.08 (2 s, 6H), 0.88 (s, 9H), 0.94 and 0.98 (2 s, 6H), 1.32 (s, 3H), 2.10 (dd, J = 2.6, 5.5 Hz, 1H), 2.18 (d, J = 4.4 Hz, 1H), 3.02 (t, = 2.6 Hz, 1H), 3.36 (t, J = 5.5 Hz, 1H), 9.91 (d, J = 4.4 Hz, 1H); ¹³C NMR (50 MHz, CDCl₃) δ -5.0, -4.5, 17.7, 20.3, 24.0, 25.6 (3C), 26.7, 30.0, 37.7, 56.1(2C), 59.8, 72.6, 205.0; IR (KBr) 2957, 2930, 2857, 1713, 1473, 1389, 1365, 1255, 1111, 1074, 1010, 882, 838, 776 cm⁻¹; MS (DCI/NH₃) m/z (%) 316 [(M + NH₄)⁺, 53] 299 (31), 270 (46), 254 (25), 253 (100). Anal. Calcd for C₁₆H₃₀O₃Si: C, 64.38; H, 10.13. Found: C, 64.46; H, 10.13.

5(R)-[[(1',1'-Dimethylethyl)dimethylsilyl]oxy]-3(S)-hydroxy-2,6,6-trimethylcyclohexen-1-carboxaldehyde (6). To a 0 °C solution of 5 (100 mg, 0.34 mmol) in THF (2 mL) was added NaOMe (22 mg, 0.42 mmol) in one portion. After 15 min, the mixture was quenched with saturated aqueous NaHCO₃ solution (2 mL) and extracted with EtOAc (3×3 mL). The combined organic layers were washed with brine (2 mL), dried over MgSO₄, filtered, and concentrated in vacuo. The residue was purified by flash chromatography on silica gel (hexane/EtOAc, 7:3; $R_f = 0.35$) to give enal 6 (90 mg, 89%) as a white solid (mp 132-135 °C): $[\alpha]^{23}_{D}$ -36.4° (c 1.9, CHCl₃); ¹H NMR (200 MHz, CDCl₃) δ 0.11 (s, 3H), 0.16 (s, 3H), 0.90 $(s, \, 3H), \, 1.14 \; (s, \, 3H), \, 1.24 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.25 \; (s, \, 3H), \, 2.10{-}2.00 \; (m, \, 2H), \, 2.25 \; (s, \, 3H), \, 2.25 \; (s, \, 3H$ 3H), 3.63 (t, J = 3.3 Hz, 1H), 3.90 (t, J = 3.5 Hz, 1H), 10.2 (s, 1H); ¹³C NMR (200 MHz, CDCl₃) δ -4.9, -4.2, 16.0, 17.9, 22.8, 25.8 (3C), 26.1, 33.1, 38.7, 69.8, 76.7, 137.6, 152.6, 193.6; IR (KBr) 3425, 2956, 2930, 2884, 2858, 1679, 1605, 1472, 1371, 1255, 1122, 1070, 873, 839, 775, 734 cm⁻¹; MS (CI/NH₃) m/z(rel %) 316 [$(M + NH_4)^+$, 100], 299 (46), 298 (47), 281 (46), 253 (100). Anal. Calcd for $C_{16}H_{30}O_3Si$: C, 64.38; H, 10.13. Found: C, 64.33; H, 10.28.

Dithiane Adduct 7. n-Butyllithium (1.25 mL of a 1.6 M solution in hexanes, 2 mmol) was added to a solution of 1,3dithiane (242 mg, 2 mmol) in THF (8 mL) at -78 °C. After 30 min at -30 °C, this solution was added dropwise to a solution of 6 (200 mg, 0.67 mmol) in THF (3 mL) at -50 °C. The resulting mixture was allowed to warm to 0 °C and was maintained at this temperature for 3h. The reaction was quenched with saturated aqueous NH4Cl solution (7 mL) and extracted with ether (3 \times 10 mL). The combined organic extracts were dried over MgSO4 and concentrated in vacuo to leave a residue that was purified by flash chromatography on silica gel (hexane/EtOAc, 1:1; $R_f = 0.35$] to give 7 (238 mg, 85%) as a white solid (mp 117-120 °C); $[\alpha]^{23}_{D}$ +6.0° (c 2.1, CHCl₃); ¹H NMR (200 MHz, CDCl₃) δ 0.08 (s, 3H), 0.12 (s, 3H), 0.90 (s, 9H), 1.09 (s, 3H), 1.16 (s, 3H), 2.03 (s, 3H), 1.80-2.15 (m, 4H), 3.85-3.95 (m, 1H), 3.61 (dd, J = 7.2, 2.4 Hz, 1H), 4.40 (part A of ABX system, $J_{AB} = 9.8$ Hz, 1H), 4.53 (part B of ABX system, $J_{AB} = 9.8$ Hz, 1H); ¹³C NMR (200 MHz, CDCl₃) δ-4.9, -4.2, 16.0, 17.9, 22.8, 25.8 (3 C), 26.1, 33.1, 38.7, 69.8, 76.7, 137.6, 152.6, 193.6; IR (KBr) 3425, 2956, 2930, 2884, 2858, 1679, 1605, 1472, 1371, 1255, 1122, 1070, 873, 839, 775, 734 cm⁻¹; MS (CI/NH₃) m/z (%) 436 [(M + NH₄)⁺, 100], 299 (46), 298 (47), 281 (46), 253 (100). Anal. Calcd for $C_{20}H_{38}O_3S_2$ -Si: C, 57.37; H, 9.15. Found: C, 57.42; H, 9.17.

Stereochemical Analysis of 7. A sample of 7 (10 mg, 0.024 mmol) was selectively acetylated at C(13) (taxol numbering) by stirring overnight at room temperature in benzene (0.3)mL) with DBU (5 μ L) and N-acetylimidazole (3 mg, 10.027 mmol). SiO₂ chromatography (hexane/EtOAc 4:1) of the residue remaining after evaporation of all volatiles in vacuo gave the acetate of 7 (9.7 mg, 89%) as a colorless oil: TLC $(SiO_2, hexane/EtOAc 7:3) R_f \sim 0.36; {}^{1}H NMR (250 MHz, CDCl_3)$ δ 5.35 (t, J=9.5 Hz, 1H), 4.48 (bs, 2H), 3.61 (dd, $J=7.2,\,2.4$ Hz, 1H), 2.65-3.05 (m, 4H), 2.09 (s, 3H), 1.75-2.15 (m, 4H), 1.77 (s, 3H), 1.19 (s, 3H), 1.10 (s, 3H), 0.88 (s, 9H), 0.07 (s, 3H), 0.06 (s, 3H). To a solution of the preceding acetate (19 mg, 0.02 mmol) and DMAP (0.1 mg) in dry pyridine (0.2 mL) was added p-bromobenzovl chloride (22 mg) in one portion. After 24 h, the solvent was evaporated and the residue purified by PTLC (hexane/Et₂O 7:3; $R_f \sim 0.64$) to give the bromo-benzoate (11 mg, 85%) as a white solid: $[\alpha]^{23}_{D} + 25^{\circ}$ (c 0.006, CHCl₃); ¹H NMR (250 MHz, CDCl₃) & 0.06 (s, 3H), 0.07 (s, 3H), 0.88 (s, 9H), 1.50-2.25 (m overlapping two singlets at 1.96 and 2.08, 13H), 2.68–3.05 (m, 4H), 3.54 (dd, J = 7.2, 2.4 Hz, 1H), 4.59 (d, J = 7 Hz, 1H), 5.40 (t, J = 9.5 Hz, 1H), 6.24 (d, J = 7 Hz, 1H), 7.60 (d, J = 6.5 Hz, 2H), 7.93 (d, J = 6.5 Hz, 2H); ¹³C NMR (50 MHz, CHCl₃) δ -4.97, -4.04, 16.81, 17.99, 21.19, 25.30, 25.78 (3C), 29.67, 30.91, 33.68, 72.08, 72.68 (2C), 128.33, 128.75, 131.36, 131.85, 134.01 (2C), 164.65, 170.89; CD (MeOH) λ 251 nm, $\Delta \epsilon$ -4.40.

Preparation of 12. n-BuLi (6.96 mmol; 1.6 M solution in hexanes) was added dropwise to a -78 °C solution of acetylene 18 (2.69 g, 7.42 mmol) in dry THF (20 mL). The mixture was kept for 1 h, warmed to -40 °C for 15 min, and then recooled to -78 °C. A solution of anhydrous LiBr (201 mg, 2.31 mmol) in THF (10 mL) was introduced followed by ketone 11 (1.45 g, 4.64 mmol) in THF (10 mL). After complete addition, the reaction mixture was slowly warmed to 0 °C over 12 h, quenched with H₂O and extracted with Et₂O. Chromatographic purification [SiO₂: hexane/Et₂O (9:1), $R_f \sim 0.6$] of the residue obtained upon evaporation of the combined ethereal extracts afforded the adduct (2.76 g, 88%) as a colorless oil: ¹H NMR (250 MHz, C₆D₆) δ 0.01 (s, 9H), 0.98 (t, J = 8.0 Hz, 2H), 1.05-1.45 (complex m, 14H), 1.50-1.82 (m, 7H), 1.97 (br t, J = 4.5 Hz, 4H), 2.36-2.60 (m, 4H), 3.26 (q, J = 7.0 Hz, 1H), 3.58-3.77 (m, 8H), 4.66 (s, 2H), 5.46 (t, J = 7.0 Hz, 1H), 7.21-7.38 (m, 6H), 7.72-7.85 (m, 4H); ¹³C NMR (63 MHz, C_6D_6) δ -1.28, 15.55, 18.36, 19.46, 19.83, 22.61, 23.31, 25.30, 27.12, 27.56, 29.78, 30.01, 32.57, 43.34, 63.91, 64.99, 67.59, 73.68, 83.77, 95.02, 97.09, 118.37, 129.91, 131.66, 134.66, 134.32, 136.00, 137.31. Anal. Calcd for C₄₁H₆₂O₄Si₂: C, 72.94; H, 9.26. Found: C, 72.83; H, 8.99.

The above adduct (1.97 g, 2.92 mmol) and LiAlH₄ (332 mg, 8.75 mmol) in THF (35 mL) were heated at 45 °C for 6 h. The reaction mixture was cooled to 0 °C and carefully quenched with H_2O and extracted with Et_2O (3 \times 20 mL). The combined ethereal extacts were washed with brine, dried, and evaporated, and the residue was purified by SiO₂ chromatography [hexane/Et₂O (7:1), $R_f \sim 0.19$] to give diol 12 (1.18 g, 92%) as a colorless oil: ¹H NMR (250 MHz, C_6D_6) δ 0.01 (s, 9H), 0.98 (t, J = 8.0 Hz, 2H), 1.04-1.22 (m, 8H), 1.24-2.05 (complex m, 6H)11H), 2.28 (q, J = 7.5 Hz, 2H), 2.44–2.64 (m, 2H), 3.26 (q, J= 7.0 Hz, 1H), 3.34 (t, J = 6.0 Hz, 2H), 3.58-3.78 (m, 4H), 4.65 (s, 2H), 5.32 (t, J = 7.5 Hz, 1H), 5.95 (d, J = 16.0 Hz, 1H), 7.15 (d, J = 16.0 Hz, 1H); ¹³C NMR (63 MHz, C₆D₆) δ -1.24, 14.22, 18.22, 20.32, 21.02, 22.33, 24.35, 24.91, 29.70, 30.32, 32.92, 43.00, 60.26, 62.26, 65.02, 67.21, 75.79, 94.99, 125.72, 129.51, 132.49, 132.61, 134.77; HRMS calcd for C₂₅H₄₆O₄-Si m/z 438.3165, found 438.3162.

7-[1-Hydroxy-2,2,4-trimethyl-3-[2-[[2-(trimethylsilyl)ethoxy]methoxy]ethyl]cyclohex-3-enyl]-5-methylheptacis-4-trans-6-dienal (13). A solution of DMSO (69 mg, 0.88 mmol) in dry CH_2Cl_2 (2 mL) was added to a -78 °C solution of freshly distilled oxalyl chloride (56 mg, 0.44 mmol) in CH_2Cl_2 (5 mL). After 5 min, 12 (130 mg, 0.29 mmol) in CH_2Cl_2 (3 mL) was added dropwise and the whole maintained for 35 min. To this was added Et_3N (180 mg, 1.77 mmol) and the mixture was allowed to warm to ambient temperature over 4 h. The reaction mixture was diluted with saturated aqueous NaHCO₃, and the layers were separated. The aqueous phase was further extracted with CH₂Cl₂ (2 × 10mL). The combined organic extracts were washed with brine, dried over Na₂SO₄, and evaporated, and the residue was purified by flash SiO₂ chromatography (hexane/EtOAc, 2:1; $R_f \sim 0.47$) to give aldehyde 13 (115 mg, 90%) as a colorless oil: ¹H NMR (250 MHz, C₆D₆) δ 0.01 (s, 9H), 0.98 (t, J = 8.0 Hz, 2H), 1.08–1.42 (m, 8H), 1.64 (s, 3H), 1.80 (s, 3H), 1.82–2.21 (m, 5H), 2.40 (q, J = 7.5 Hz, 2H), 2.58–2.65 (m, 2H), 3.72 (q, J = 8.0 Hz, 4H), 4.70 (s, 2H), 5.15 (t, J = 7.5 Hz, 1H), 6.18 (d, J = 16 Hz, 1H), 6.82 (d, J = 16 Hz, 1H), 9.32 (t, J = 2.1 Hz, 1H); HRMS calcd for C₂₅H₄₄O₄Si m/z 436.3008, found 436.3020.

7-[1-Hydroxy-2,2,4-trimethyl-3-[2-[[2-(trimethylsilyl)ethoxy]methoxy]ethyl]cyclohex-3-enyl]-5-methylheptacis-4-trans-6-dienal Oxime (14). To a stirring solution of aldehyde 13 (60 mg, 0.137 mmol) in Et₂O (6 mL) was added a solution of hydroxylamine hydrochloride (95 mg, 1.137 mmol) and Na₂CO₃ (145 mg, 1.37 mmol) in H₂O (3 mL). After 26 h, brine was added and the organic layer was separated. The aqueous phase was extracted with Et₂O (2 × 4 mL) and the combined organic extracts were dried and concentrated *in* vacuo, and the residue was purified by chromatography [PTLC: SiO₂, hexane/Et₂O (1:1), $R_f \sim 0.53$ and 0.64] affording oxime 14 (59 mg, 94%) that was used directly in the next step.

2,2,4-trimethyl-1-(4-methyl-3,3a,6,7-tetrahydrobenzo-[c]isoxazol-3-yl)-3-[2-[[2-(trimethylsilyl)ethoxy]methoxy]ethyl]cyclohex-3-en-1-ol (15). To a vigorously stirring, 0 °C solution of oxime 14 (34 mg, 0.075 mmol) in CH₂Cl₂ (2 mL) was added dropwise a 0.67 M aqueous NaOCl (0.255 mL, 0.15 mmol). After 12 h, the reaction mixture was extracted with CH₂Cl₂ (2 × 2 mL), and the combined organic phases were dried and evaporated *in vacuo*, and the residue was chromatographed [PTLC: SiO₂, hexane/Et₂O (4:1), two elutions] to give cycloadduct 15 (15.5 mg, 46%) as a 4:1 diastereomeric mixture $(R_f \sim 0.58$ and 0.38).

Major (more polar) isomer: ¹H NMR (250 MHz, C_6D_6) δ 0.01 (s, 9H), 0.95 (t, J = 6 Hz, 2H), 1.07(s, 3H), 1.20–1.98 (complex m, 13H), 2.34–2.65 (m, 6H), 3.58–3.84 (multiplet overlapping triplet at 3.72, J = 8.0 Hz, 6H), 4.44 (d, J = 8.0 Hz, 1H), 4.71 (s, 2H), 5.08 (br s, 1H); ¹³C NMR (63 MHz, C_6D_6) δ –1.29, 18.37, 20.27, 21.47, 21.66, 21.98, 25.23, 27.22, 28.27, 28.39, 29.98, 30.18, 44.04, 52.82, 64.98, 68.01, 75.29, 87.84, 95.02, 123.45, 132.76, 133.71, 158.92; HRMS calcd for $C_{25}H_{43}NO_4Si$ m/z 449.2961, found 449.2969.

Minor (less polar) isomer: ¹H NMR (250 MHz, C_6D_6) δ 0.01 (s, 9H), 0.98–2.64 (complex multiplet with methyl singlets at 1.00, 1.14, 1.52, 1.76, 25H), 3.52 (t, J = 8.0Hz, 2H), 3.68 (d, J = 8 Hz, 2H), 3.88 (br d, J = 8 Hz, 1H), 4.58 (d, J = 9 Hz, 1H), 4.67 (s, 2H), 5.20 (br s, 1H); ¹³C NMR (63 MHz, C_6D_6) δ –1.32, 18.38, 20.01, 20.19, 21.74, 21.93, 23.16, 26.11, 27.39, 27.80, 29.76, 30.18, 43.82, 53.16, 65.06, 67.62, 75.64, 84.10, 95.0, 122.10, 129.10, 132.76, 135.48, 158.20; HRMS calcd for $C_{25}H_{43}$ -NO₄Si m/z 449.2961, found 449.2950.

tert-Butyl 5-methylhept-cis-4-en-6-ynoate (17). To a -30 °C solution of cis-3-methyl-2-penten-4-yn-1-ol (16) (10 g, 104 mmol; Aldrich Chem. Co.) in anhydrous CH₂Cl₂ (100 mL) was added Ph₃P (32.73 g, 124.8 mmol) followed by freshly recrystallized N-bromosuccinimide (22.2 g, 124.8 mmol). After 3.5 h, the reaction mixture was diluted with ether (300 mL), warmed to room temperature, and washed with saturated aqueous Na_2CO_3 solution (2 × 200 mL) and then brine (200 mL). The residue obtained after drying and evaporation in vacuo was triturated in petroleum ether (200 mL), filtered to remove precipitated triphenylphosphine oxide and succinimide, concentrated under reduced pressure, and chromatographed (SiO₂: petroleum ether, $R_f \sim 0.56$) to furnish 5-bromo-3-methylpent-cis-3-en-1-yne (13.56 g, 82%) as a colorless oil: ¹H NMR (250 MHz, CDCl₃) δ 1.95 (s, 3H), 3.32 (s, 1H), 4.18 (dd, J = 0.6, 8.2 Hz, 2H), 6.00 (t, J = 8.2 Hz, 1H). Anal. Calcd for C₆H₇Br: C, 45.32; H, 4.44. Found: C, 45.40; H, 4.46.

To a -78 °C solution of diisopropylamine (9.49 g, 93.8 mmol) in anhydrous THF (140 mL) was added *n*-BuLi (53.3 mL of 1.6 M solution in hexane, 85.26 mmol). The mixture was warmed to 0 °C, then re-cooled to -78 °C after 1.5 h. To this was added dropwise a solution *tert*-butyl acetate (9.90 g, 85.26 mmol) in THF (10 mL). After 1.5 h, the above bromide (13.56 g, 85.26 mmol) in THF (40 mL) was introduced and the mixture was maintained at -78 °C for 10 h. The solution was diluted with hexanes (100 mL), washed with H₂O (3 × 200 mL), dried, and evaporated *in vacuo*. Purification of the residue by chromatography [SiO₂: hexane/Et₂O (39:1), $R_f \approx 0.14$] afforded the homologated ester 17 (13.8 g, 84%) as a colorless oil: ¹H NMR (250 MHz, CDCl₃) δ 1.42 (s, 9H), 1.84 (s, 3H), 2.27 (t, J = 7.9 Hz, 2H), 2.52 (dt, J = 7.2, 7.2 Hz, 2H), 3.18 (s, 1H), 5.73 (t, J = 7.2 Hz, 1H). Anal. Calcd for C₁₂H₁₈O₂: C, 74.19; H, 9.34. Found: C, 74.22; H, 9.45.

Acetylene 18. To a 0 °C solution of LiAlH₄ (8.65 g, 228.05 mmol) in Et₂O (200 mL) was added the *tert*-butyl ester 17 (13.84 g, 71.27 mmol) in Et₂O (30 mL). The mixture was stirred at room temperature overnight, cautiously quenched at 0 °C with H₂O, and extracted with Et₂O (5 × 30 mL). The combined ethereal extracts were washed with brine, dried, and concentrated *in vacuo* to give 5-methylhept-*cis*-4-en-6-yn-1-0l (8.85 g, >95%) as a colorless oil which could be used in the next reaction without further purification: ¹H NMR (250 MHz, CDCl₃) δ 1.65 (apparent pent, J = 6.5 Hz, 2H), 1.88 (s, 3H), 2.36 (dt, J = 6.5, 7.2 Hz, 2H), 3.10 (s, 1H), 3.68 (t, J = 6.5 Hz, 2H), 5.73 (t, J = 7.2 Hz, 1H); TLC (SiO₂) hexane/EtOAc (1:1), $R_f \sim 0.58$. Anal. Calcd for C₈H₁₂O: C, 77.38; H, 9.74. Found: C, 77.33; H, 9.71.

To a solution of the above alcohol (8.79 g, 70.8 mmol) in dry DMF (180 mL) was added imidazole (6.27 g, 92.1 mmol) and *tert*-butylchlorodiphenylsilane (25.32 g, 92.12 mmol). The mixture was maintained at 45 °C for 12 h, and then the solvent

and all volatiles were removed *in vacuo*. The residue was partitioned between H₂O and Et₂O. Evaporation of the ether phase and chromatographic purification [SiO₂: hexane/Et₂O (39:1), $R_f \sim 0.37$] of the residue furnished the corresponding silyl ether **18** (22.60 g, 88%): ¹H NMR (250 MHz, CDCl₃) δ 1.00 (s, 9H), 1.57–1.68 (m, 2H), 1.82 (dd, J = 1.5, 6.5 Hz, 2H), 2.34 (q, J = 6.5 Hz, 2H), 3.03 (s, 1H), 3.56 (t, J = 6.5 Hz, 2H), 5.70 (t, J = 7.4 Hz, 1H), 7.32–7.44 (m, 6H), 7.60–7.70 (m, 4H); ¹³C NMR (63 MHz, CDCl₃) δ 19.19, 22.86, 26.86, 27.12, 31.98, 63.39, 80,59, 80.61, 83.01, 117.11, 127.57, 129.49, 134.00, 135.57, 139.37. Anal. Calcd for C₂₁H₃₀OSi: C, 79.51; H, 8.34. Found: C, 79.29; H, 8.27.

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Supporting Information Available: ${}^{1}H^{/3}C$ NMR spectra for 2b, 4d, and both diastereomers of 15 and the CD of 7 acetate *p*-bromobenzoate (9 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.

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